

ULTRA XSTREAM

SWIM SPA SERIES



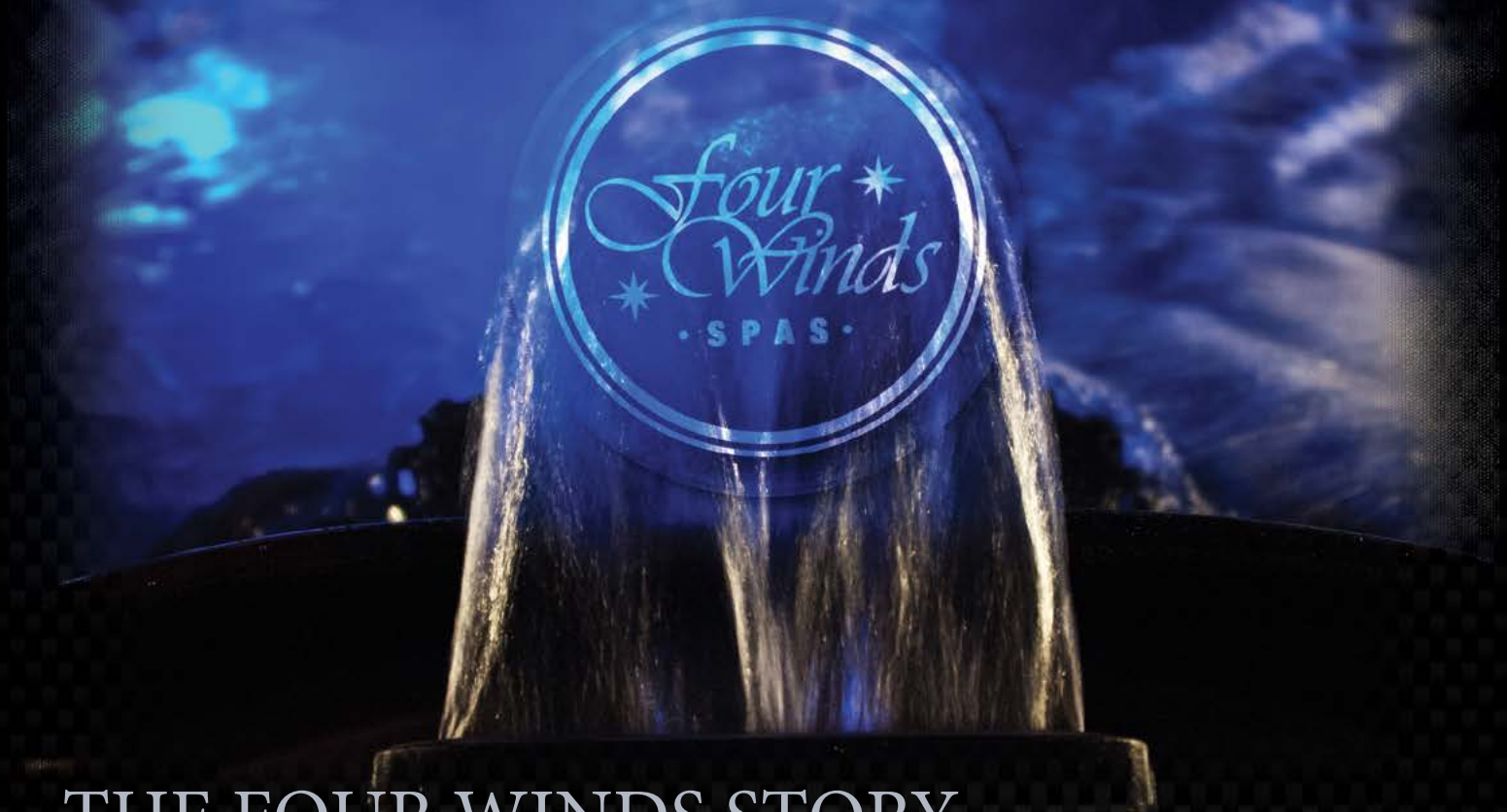
Outstanding Quality | Professional Grade Performance
Premium State-of-the-Art Features

ULTRA XSTREAM SWIM AND FITNESS SPAS



Four Winds Spas Ultra Xstream Series Swim Spas offer the ability for everyone from beginners to advanced swimmers to gain the benefits of low-pact exercise, physical therapy, and family entertainment that can be used all year long and create family memories that will last a lifetime. Swimming is well known to be the ultimate exercise that allows for a full body exercise while also giving you an outstanding cardio workout.

According to the American Heart Association just twenty minutes of cardio three times a week can cut the risks of heart conditions by up to 50% - 80% with a particular impact upon the health of men. Regularly using your swim spa as a part of your exercise regimen and proper diet will not only keep your heart healthy but also help keep you trim, toned and feeling great!



THE FOUR WINDS STORY...

Whether it is for a hydrotherapy treatment, a place to relax, to exercise or a family fun center, Four Winds Spas has the perfect spa, or exercise swim spa, for you that you'll be proud to own.

Four Winds Spas has been a leader in the hot tub industry for over twenty years, and proud to be built right outside of Nashville in Smyrna, TN. In addition, we have partnered with other premium American based component companies such as Balboa®, Waterway®, Aristec® and many others to collectively create a product line with unmatched quality and performance at highly competitive prices.

The combination of our state of the art manufacturing and distribution facility, our expert engineers, talented craftsmen, experienced customer service personnel and support staff are all here to ensure we not only meet but exceed your expectations. We are eager to share with you why Four Winds Spas has the reputation of being one of the leading spa manufacturers in the world and why owning a Four Winds Spas made product will give you the peace of mind for years to come and countless family memories.

– The Four Winds Team





EXERCISE EQUIPMENT FOR TOTAL BODY FITNESS

The optional swim spa exercise equipment will turn your swim spa into a fully equipped fitness program. The exercise kit includes rowing bars, custom exercise bands and if you are an exceptional swimmer a resistance tether and harness to increase the challenge to whatever degree you require.

PHYSICAL THERAPY AND REHABILITATION

Swim Spas are not just for swimming and frequently used to help people recover from various injuries and stay in shape. Since you can easily adjust the water stream you can use it as a gentle and low impact exercise while walking against the current. When you get stronger you can scale this up to your preference and not only get back on your feet but be better than ever.

RELAXATION

Complementing the swim and exercise components, Four Winds Swim Spas also feature a spa section with a dedicated pump and jetted hydrotherapy seats for relaxation after your total body work out.

FAMILY FUN

Many Swim Spa owner's opt to turn their swim spa into part of their backyard sanctuary and oasis. With optional features such as a Premium Quality Bluetooth Stereo that will allow you to stream your favorite music to your swim spa from any Bluetooth compatible device, colorful water show fountains, fun Rainbow LED lighting effects and more this can easily be a hub of family fun and entertainment.



QUALITY ENGINEERED CONSTRUCTION



Everything from the foundation, frame, insulation, electronics and more are designed to ensure the best combination of quality, performance and quiet operation given the level of performance.

GREEN ENERGY RETENTION

The Ultra Xstream Swim Spas are more energy efficient than ever. We use our exclusive Diamondiod XTR™ shell system, two-part Poly Urethane Insulation System, and premium quality 5" to 3" foam filled cover to create a heat barrier. Additionally, Balboa Water Group's efficient electronic designs and "sleep" and "rest" modes provide even more savings!

360 DEGREE FILTRATION SYSTEM

Our 360 Degree Filtration System is made of an anti-bacterial media to prevent bacteria growth and filter out 99.% of pathogens and particulates. The centrifugal flow maximizes the entire filter, not just one side as in a box-style filter. This results in a cleaner, healthier and more enjoyable spa for you and your family!

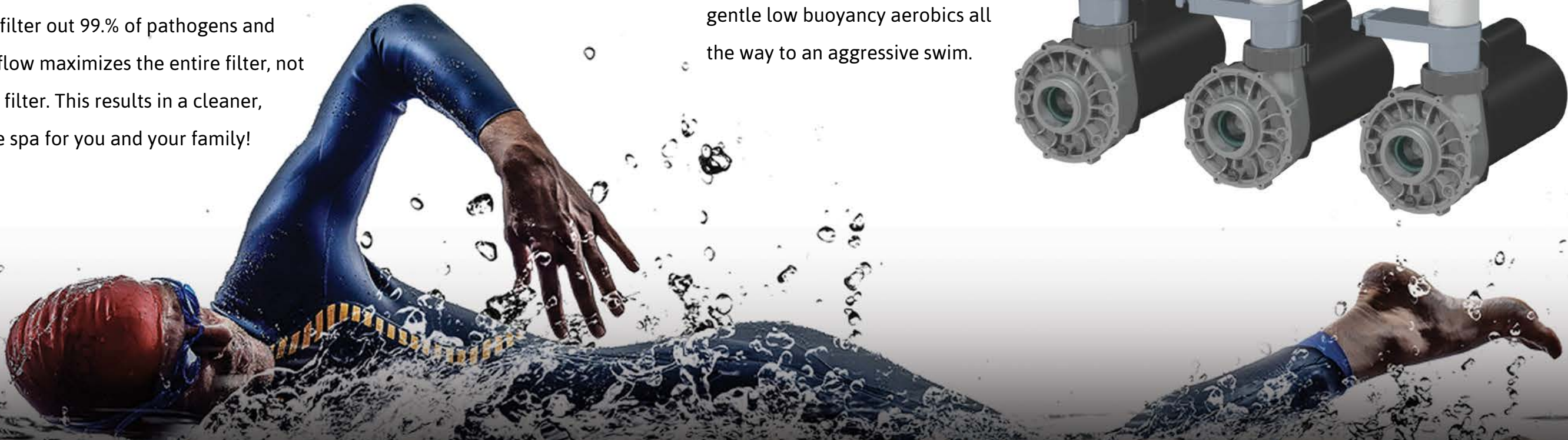


DESIGN VIPER PUMPS & RIVER JETS

One of the key elements to the Four Winds Spas Ultra XStream Series is our perfectly engineered XStream Viper Pumps with the revolutionary River Jet System.

VARIABLE SPEED DISTRIBUTION UNIT

Waterway's unique Variable Speed Swim Spa System utilizes economical 2-speed pumps and Variable Speed Distribution Unit to achieve variable speeds at very low cost. The swimmer can now adjust all jets simultaneously, with up to 6 swim speeds, allowing for gentle low buoyancy aerobics all the way to an aggressive swim.





TWO TONE STAINLESS STEEL JETS



The high polish stainless steel accent in the duo tone jets adds elegance to your spa. In addition, each spa has a system of strategic jet placement and a variety of rotational, swirling and pulsating patterns. You can also customize your massage by moving jets to your desired placements.

COVER LIFTS

We offer a top or bottom mounted cover lift to enable users to lift the cover off effortlessly and also support the cover while the spa is in use. Simple to assemble and very easy to use, this is a sensible addition, especially for those with limited upper body strength or who may be getting in the spa alone. It is available on all spas and two can be purchased for XL series models.



SWIM SPA STEPS

We offer premium quality, durable and easy to assemble steps, with secure hand rails, in Mocha and Slate color options to match your swim spa.

LED LIGHTING

You can customize the ambiance of your spa and surrounding area with the option of lighting. LED lights are available on all spas. The number of lights will vary depending on the size of the spa.

Standard LED package includes perimeter lighting on the inside of the waterline and LED water show fountains.

Deluxe LED package includes perimeter lighting on the inside of the waterline, LED water show fountains and LED air controls and diverter valves.

Backlit LED jets package options allow the 3", 4" and 5" oversize jets in your spa also feature this duo tone radius and use a clear nozzle so they are illuminated in coordination with your light settings. This greatly enhances the ambiance of your spa, especially on larger spas with more oversize jets.

The LED water show fountains and waterfalls that come on the spa will be lit to coordinate with the light settings. The water show fountains are a beautiful enhancement to the ambiance of the spa.



BLUETOOTH STEREO SYSTEM

A luxurious stereo system with 2 premium marine grade hot tub speakers and 2 luxury oversized cabinet mounted speakers enhance your total swim spa experience. Our bluetooth stereo system is compatible with a range of media systems, and you can utilize any Bluetooth enabled device to stream music wirelessly using Bluetooth technology. This system can be used for more than just your swim spa experience too. It is also great for entertainment when you are grilling out in the backyard.

SUBWOOFER

Boost the power of your music system with an optional powerful subwoofer for the ultimate sound experience that can satisfy the most critical audiophile.

IPOD MUSIC SYSTEM

The ipod music system comes with 2 premium marine grade hot tub speakers and can be upgraded with a subwoofer and 2 extra luxury cabinet speakers. It is compatible with ipods, smart phones, MP3 and tablet devices.



WI-FI READY CONTROLS

The Balboa Worldwide App (bwa™), is an app for your smart device (Android™ or iPhone®) that allows you to access your hot tub via a direct connection anywhere in the local proximity of your tub, anywhere in your house that you can connect to your local WiFi network, or anywhere in the world you have an internet connection to your smart device via 3G, 4G, or WiFi hot spots. With the bwa™ app, you can ensure that your hot tub will be ready whenever you want to take a dip. Instead of going outside and pressing buttons on the topside panel, the app lets you start the tub and change settings from your smartphone or tablet. The App provides full interface control so you can set the temperature, turn pumps on and off and even set filtration cycles.

BALBOA
water group



XL19000 DUAL ZONE SWIM SPA

The XL19000 Dual Zone Swim Spa provides the luxury of a spa and the intensity of a work out experience. This spa’s main feature is the divided controls which allow separate temperatures, water flow, and power to either spa zone. Additionally, the 19 foot spa incorporates all the desired features of a spa and swim spa providing the ultimate Four Winds Spas experience.

DETAILS & SPECIFICATIONS (Swim Spa Side)

Dimensions:	162" x 91" x 55"
Seating:	3 Persons
Jets:	24 Max Pro Jets + 3 River Jets (USA) 24 Max Pro Jets + 6 Turbo Jets (EUR)
Pumps:	3 Viper Pump + 1 Ultra Spa Pump (USA) 2 Viper Pump + 1 Ultra Spa Pump (EUR)
Pack:	BP25P4 (USA) BP2100 (EUR)
Topside Controls:	Balboa Spa Touch Control
Heater:	5.5 kW (3 kW in Europe)
Filtration:	200 Sq Ft Ultra Pure Filtration
Standard Features:	LED Rainbow Spa Light, Green Energy Retention System, Wi-Fi Ready, Swim Tether, 2 LED Sconce Waterfalls, 2 LED Water Show Pop Up Features, Water Show

DETAILS & SPECIFICATIONS (Spa Side)

Dimensions:	91" x 65" x 37"
Seating:	5 Persons
Jets:	30 Max Pro Jets
Pumps:	1 Balboa Ultra Spa Pump
Pack:	VS300 (USA) GS501SZ (Europe)
Topside Controls:	VL406U (USA) VL600 (Europe)
Heater:	5.5 kW (3 kW in Europe)
Filtration:	50 Sq Ft Ultra Pure Filtration
Standard Features:	LED Rainbow Spa Light, LED Sconce Waterfall, Green Energy Retention System

Overall Dimensions:
227" x 91" x 55"

Volume:
2,400 US Gallons / 9,058 L

Dry Weight:
3,255 lbs, 1,476 kg

Filled Weight:
23,271 lbs / 10,555 kg

Shell:
Diamondiod XTR™

CABINET OPTIONS
Resin: Mocha
Resin: Slate
COVER OPTIONS
Premium Spa Grade Mahogany
Premium Spa Grade Slate
STANDARD FEATURES
Platinum Swirl Shell
2 Water Show Features
2 LED Cupholders
LED Perimeter Lights
WiFi-Ready Touchscreen
ADDITIONAL OPTIONS
WiFi Module
Aromatherapy Fragrance
FROG Sanitation System
Ozone System
Backlit Jets & Diverter Pack
Ipod Media Dock
Bluetooth / FM Stereo
Sub-Woofer



Specs shown are a summary of features and options for each spa model. For more details please see a sales associate.

XL16000 SWIM SPA

The XL 16000 is the perfect combination of wellness, comfort, beauty and efficiency. Standing proud at 16 feet, it has a large free space you can confidently swim in, as well as a beautiful relaxation area with a full lounge so you can unwind in style.

This swim spa system comes with a flexible rod and harness system to center the swimmer, and it boasts 3 powerful river jets to provide the user with a superior current. These attributes allow everyone from beginners to athletes to improve their swimming strength and technique. The river jets can be adjusted upward to help the user stay afloat, or downward for an excellent leg workout.

The optional exercise bands are a versatile compliment to enhance upper body strength and flexibility. Lighting and music systems greatly enhance the ambience of your swim spa and make it a superb feature in your home or garden. The Green Energy Retention System and the 360 Degree Filtration System are included to provide you with maximized energy efficiency and cleanliness.

The XL 16000 conveniently provides you with the benefits of a pool, a spa, and home gym, and it requires only a fraction of the space, water and energy. It truly is a superior system that you can trust in to bring you and your family years of health and entertainment.

DETAILS & SPECIFICATIONS

Dimensions:	191" x 90" x 55"
Seating:	4 Persons
Jets:	29 Max Pro Jets + 3 River Jets
Pumps:	3 Viper Pumps + 1 Ultra Spa Pumps 2 Viper Pumps + 1 Ultra Spa Pump (Europe)
Pack:	BP25P4 (USA) BP2100 (Europe)
Topside Controls:	Balboa Spa Touch Control
Heater:	5.5 kW (3 kW in Europe)
Filtration:	200 Sq. Ft. Ultra-Pure Filtration
Volume:	2,000 US Gallons / 7,570 L
Dry Weight:	2,500 lbs / 1,136 kg
Filled Weight:	18,500 lbs / 8,409 kg
Shell:	Diamondiod XTR™
Standard Features:	LED Rainbow Spa Light, Green Energy Retention System, 8 Water Show Features

SHELL OPTIONS
Platinum
CABINET OPTIONS
Resin: Mocha
Resin: Slate
COVER OPTIONS
Premium Spa Grade Mahogany
Premium Spa Grade Slate
ADDITIONAL OPTIONS
Exercise Equipment
LED Cupholders
LED Perimeter Lighting
LED Backlit Jets
STEREO OPTIONS
Ipod Media Dock
Bluetooth / FM Stereo
Sub-Woofer



Specs shown are a summary of features and options for each spa model. For more details please see a sales associate.

XL14000 SWIM SPA

The XL 14000 features an elegant and spacious spa area with a large foot base for safety and comfort. It is an excellent swim spa for users under six feet (1.83m) tall. This swim spa system offers an optional flexible rod and harness system to center the swimmer, and it boasts 3 powerful river jets to provide the user with a superior current.

These attributes allow everyone whether a beginning swimmer, intermediate or advanced to improve their strength and technique. The river jets can be adjusted upward to help the user stay afloat, or downward for an excellent leg workout. The optional exercise bands are a versatile compliment to enhance upper body strength and flexibility.

Lighting and music systems greatly enhance the ambience of your swim spa and make it a superb feature in your home or garden. The Green Energy Retention System and the 360 Degree Filtration System are included to provide you with maximized energy efficiency and cleanliness.

The XL 14000 conveniently provides you with the benefits of a pool, a spa and home gym, and it requires only a fraction of the space, water and energy. It is a deluxe system that you can trust in to bring you and your family years of health and entertainment.

DETAILS & SPECIFICATIONS

Dimensions:	168" x 90" x 55"
Seating:	4 Persons
Jets:	26 Max Pro Jets + 3 River Jets
Pumps:	3 Viper Pumps + 1 Ultra Spa Pumps 2 Viper Pumps + 1 Ultra Spa Pump (Europe)
Pack:	BP25P4 (USA) BP2100 (Europe)
Topside Controls:	Balboa Spa Touch Control
Heater:	5.5 kW (3 kW in Europe)
Filtration:	100 Sq. Ft. Ultra-Pure Filtration
Volume:	1,750 US Gallons / 6,624 L
Dry Weight:	2,120 lbs / 964 kg
Filled Weight:	16,715 lbs / 7,598 kg
Shell:	Diamondiod XTR™
Standard Features:	LED Rainbow Spa Light, Green Energy Retention System, 8 Water Show Features

SHELL OPTIONS
Platinum
CABINET OPTIONS
Resin: Mocha
Resin: Slate
COVER OPTIONS
Premium Spa Grade Mahogany
Premium Spa Grade Slate
ADDITIONAL OPTIONS
Exercise Equipment
LED Cupholders
LED Perimeter Lighting
Backlit Jets
Wi-Fi Module
STEREO OPTIONS
Ipod Media Dock
Bluetooth / FM Stereo
Sub-Woofer



Specs shown are a summary of features and options for each spa model. For more details please see a sales associate.

XL14000R SWIM SPA

The XL 14000 R features a spacious spa area with a large foot base for safety and comfort. It is an excellent swim spa for users under six feet (1.83m) tall. Exercise equipment is optional and utilizes a flexible rod and harness system to center the swimmer. This system comes with 1 river jet to provide the user with a gentle current to swim against.

These attributes make this system ideal for beginning and intermediate swimmers to improve their strength and technique. The river jet can be adjusted upward to help the user stay afloat, or downward for a leg workout. The optional exercise bands and row bars are a versatile compliment to enhance upper body strength and flexibility.

Lighting and music systems are optional and greatly enhance the ambience of your swim spa to make it a superb feature in your home or garden. The Green Energy Retention System and the 360 Degree Filtration System are included to provide you with maximized energy efficiency and cleanliness.

The XL 14000 R conveniently provides you with the benefits of a pool, a spa and home gym, and it requires only a fraction of the space, water and energy and best of all it comes at a fraction of the cost. It is a great system that you can trust in to bring you and your family years of health and entertainment.

DETAILS & SPECIFICATIONS

Dimensions:	168" x 90" x 55"
Seating:	4 Persons
Jets:	26 Max Pro Jets + 1 River Jets
Pumps:	1 Viper Pump + 1 Ultra Spa Pump
Pack:	BP501 (US WiFi) GS501SZ (EU non-WiFi)
Topside Controls:	Balboa TP600 6 Button Control
Heater:	5.5 kW (3 kW in Europe)
Filtration:	100 Sq. Ft. Ultra-Pure Filtration
Volume:	1,750 US Gallons / 6,624 L
Dry Weight:	2,120 lbs / 964 kg
Filled Weight:	16,715 lbs / 7,598 kg
Shell:	Diamondiod XTR™
Standard Features:	LED Rainbow Spa Light, Green Energy Retention System, 8 Water Show Features

SHELL OPTIONS
Platinum
CABINET OPTIONS
Resin: Mocha
Resin: Slate
COVER OPTIONS
Premium Spa Grade Mahogany
Premium Spa Grade Slate
ADDITIONAL OPTIONS
Exercise Equipment
LED Cupholders
LED Perimeter Lighting
Backlit Jets
Wi-Fi Module
STEREO OPTIONS
Ipod Media Dock
Bluetooth / FM Stereo
Sub-Woofer



Specs shown are a summary of features and options for each spa model. For more details please see a sales associate.

XL12000 SWIM SPA

XL 12000 is a great option for a user who likes to exercise and relax in the comfort of their own home. The spa end features a combination of open seating, and the exercise end features a single river jet for a gentle option of exercise against the current. The river jet can be adjusted upward or downward for different workout resistance options, and the optional exercise bands are a versatile compliment to enhance upper body strength and flexibility.

Lighting and music systems greatly enhance the ambience of your swim spa and make it a superb feature in your home or garden. The Green Energy Retention System and the 360 Degree Filtration System are included to provide you with maximized energy efficiency and cleanliness.

The XL 12000 conveniently provides you with the benefits of both a spa and home gym as it requires only a fraction of the space, water and energy. It is a deluxe system that you can trust in to bring you and your family years of health and entertainment.

DETAILS & SPECIFICATIONS

Dimensions:	140" x 90" x 55"
Seating:	3 Persons
Jets:	26 Max Pro Jets + 1 River Jet
Pumps:	1 Viper Pump + 1 Ultra Spa Pump
Pack:	BP501 (US WiFi) GS501SZ (EU non-WiFi)
Topside Controls:	Balboa TP600 6 Button Control
Heater:	5.5 kW (3 kW in Europe)
Filtration:	100 Sq. Ft. Ultra-Pure Filtration
Volume:	1,400 US Gallons / 5,299 L
Dry Weight:	2,000 lbs / 909 kg
Filled Weight:	13,200 lbs / 6,000 kg
Shell:	Diamondiod XTR™
Standard Features:	LED Rainbow Spa Light, Green Energy Retention System, 6 Water Show Features

SHELL OPTIONS
Platinum
CABINET OPTIONS
Resin: Mocha
Resin: Slate
COVER OPTIONS
Premium Spa Grade Mahogany
Premium Spa Grade Slate
ADDITIONAL OPTIONS
Exercise Equipment
LED Cupholders
LED Perimeter Lighting
Backlit Jets
Wi-Fi Module
STEREO OPTIONS
Ipod Media Dock
Bluetooth / FM Stereo
Sub-Woofer



Specs shown are a summary of features and options for each spa model. For more details please see a sales associate.

HOW TO INSTALL YOUR SWIM SPA

While an Ultra Xstream Series Swim Spa is fairly large it is portable and can be placed just about anywhere as long as the foundation is secure and stable. These are all self-contained units and all that you'll need will be a proper electrical connection and water source. Keep in mind that a Swim Spa filled with water can exceed 18,000lbs and thus a solid and flat foundation is required. You'll need to have a licensed electrician to hard wire the unit and a garden hose to fill it up but delivery, filling it and electrical hook up can often be done within just one day.

WHERE TO INSTALL YOUR SWIM SPA

Four Winds Spas Ultra Xstream Series Swim Spa is engineered from the ground up to be installed indoors or outdoors and can be used all year long to include even cold winter months.

CONSIDERATIONS FOR INSTALLATION:

- Typically, the closer it is to a door to your home the more use it will get.
- How far is it from a power source?
- Does your city or HOA have any specific requirements?
- How will the placement integrate with your landscaping?
- Will your swim spa be in the sun, shade, covered, indoor, outdoors, etc.
- Access to critical components for routine care of the swim spa.
- Level of privacy

TESTIMONIALS

"A few years ago my fiancée injured his back and swimming was the only exercise he could safely do. After a few months in our swim spa, he has lost a significant amount of weight, taking fewer pain meds and feels better than ever."

– Robin Asheville, NC

"Summer in Pennsylvania only lasts a few months, so an expensive in-ground pool just doesn't make sense. However, our entire family uses our swim spa all year long, and we've made it a centerpiece of our backyard oasis. We love that we can lower the temperature in the summer and raise it in the winter, and we simply love it."

– John Pittsburgh, PA

"Several months ago, for no logical reason, I suddenly had a major sciatic nerve pain that would not go away. I tried everything but only after using my new Four Winds Swim Spa did I get relief. Now I use it regularly and feel better than I have in decades."

– Chris Greenville, SC

"My wife and I are fitness nuts and love that with our swim spa we can get an impressive full body workout right in the privacy of our own backyard."

– Steve Columbus, GA





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CMP everything matters.

Waterway[™]

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